

# DAFRA BLIND RIVET SIZE CHART

Dia (D)	Length (L) mm	IFI Series	INCH Size	Grip Range (G) mm
2.4mm 3/32"	6	32	3/32 x 1/4	0.5 ~ 3.0
	8	33	3/32 x 5/16	3.0 ~ 5.0
	9	34	3/32 x 3/8	4.0 ~ 6.0
	10	35		5.0 ~ 7.0
	12	36	3/32 x 1/2	6.0 ~ 9.0
	15	38	3/32 x 5/8	9.0 ~ 12.0

3.2mm 1/8"	5	41	1/8 x 3/16	0.5 ~ 2
	6		1/8 x 1/4	1 ~ 3
	7	42		2 ~ 4
	8	43	1/8 x 5/16	3 ~ 5
	9			4 ~ 6
	10	44	1/8 x 3/8	5 ~ 7
	11	45	1/8 x 7/16	6 ~ 8
	12			7 ~ 9
	13	46	1/8 x 1/2	8 ~ 10
	14			9 ~ 11
	15	47		10 ~ 12
	16	48	1/8 x 5/8	11 ~ 13
	18	49		13 ~ 15
	19	410	1/8 x 3/4	14 ~ 16
	21	411		15 ~ 18
	22	412	1/8 x 7/8	16 ~ 19
25	414	1/8 x 1	18 ~ 22	

4.0mm 5/32"	6	51	5/32 x 1/4	0.5 ~ 2
	7	52		1 ~ 3
	8		5/32 x 5/16	2 ~ 4
	9	53	5/32 x 3/8	3 ~ 5
	10	54		4 ~ 6
	11		5/32 x 7/16	5 ~ 7
	12	55		6 ~ 8
	13		5/32 x 1/2	7 ~ 9
	14	56		8 ~ 10
	15	57		9 ~ 11
	16		5/32 x 5/8	10 ~ 12
	17	58		11 ~ 13
	18	59		12 ~ 14
	19		5/32 x 3/4	13 ~ 15
	20	510		14 ~ 16
	21	511		14 ~ 17
	22	512	5/32 x 7/8	15 ~ 18
	25	513	5/32 x 1	17 ~ 21
	27	514	5/32 x 1-1/16	19 ~ 23
30	516	5/32 x 1-3/16	24 ~ 26	
35	520	5/32 x 1-3/8	27 ~ 31	

Dia (D)	Length (L) mm	IFI Series	INCH Size	Grip Range (G) mm
4.8mm 3/16"	6	61	3/16 x 1/4	0.5 ~ 1
	7			1 ~ 2
	8	62	3/16 x 5/16	2 ~ 3
	9	63	3/16 x 3/8	2 ~ 4
	10			3 ~ 5
	11	64	3/16 x 7/16	4 ~ 6
	12			5 ~ 7
	13	65	3/16 x 1/2	6 ~ 8
	14	66		7 ~ 9
	15			8 ~ 10
	16	67	3/16 x 5/8	9 ~ 11
	17	68		10 ~ 12
	18			11 ~ 13
	19	69	3/16 x 3/4	12 ~ 14
	21	610		13 ~ 16
	22		3/16 x 7/8	14 ~ 17
	24	612		16 ~ 19
	25		3/16 x 1	17 ~ 20
	27	614	3/16 x 1-1/16	19 ~ 22
	30	616	3/16 x 1-3/16	21 ~ 25
	33	618	3/16 x 1-5/16	24 ~ 28
	35		3/16 x 1-3/8	27 ~ 30
	36	620	3/16 x 1-7/16	28 ~ 31
	38		3/16 x 1-1/2	30 ~ 33
40	622	3/16 x 1-9/16	33 ~ 35	

6.4mm 1/4"	10	82	1/4 x 3/8	1 ~ 3
	12	84	1/4 x 1/2	3 ~ 5
	14			4 ~ 7
	15	86		5 ~ 8
	16		1/4 x 5/8	6 ~ 9
	18			8 ~ 11
	19	88	1/4 x 3/4	9 ~ 12
	21			11 ~ 14
	22	810	1/4 x 7/8	13 ~ 15
	25	812	1/4 x 1	15 ~ 18
	28	814	1/4 x 1-1/8	18 ~ 21
	31	816	1/4 x 1-1/4	21 ~ 24
	35	818	1/4 x 1-3/8	25 ~ 28
	40	821	1/4 x 1-9/16	28 ~ 33

